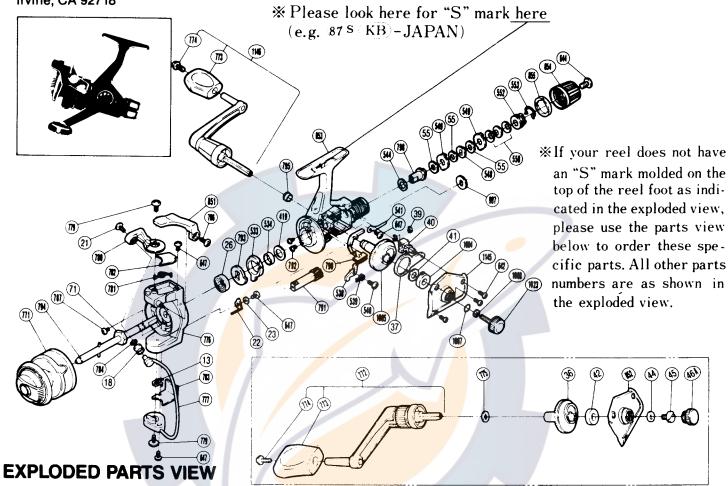
1987 REPAIR MANUAL

Shimano American Corporation, One Shimano Dr. Irvine, CA 92718

TO ORDER:

This reel belongs to the "Rear Drag" series. Please order parts using the abbreviation "RD" and the part number.



PART # DESCRIPTION

AX100

- Lever Spring
- 18. Line Roller 22. Bail Trip Lever
- 23.
- Trip Lever Spacer
- 26. **Ball Bearing** 36.
- **Drive Gear** 37. Oscillating Arm
- "C" Lock 39
- 40. Oscillating Block
- 41. Drive Gear Washer
- 42. Bushing A
- Handle Lock Washer
- 45. Handle Lock Screw (Originally 796)
- 46A. Handle Screw Cap 55. Drag Washer "C,"
- **Rotor Nut** 71.
- 419. **Bushing Washer**
- Anti-Reverse Lock Out 533.
- 534. Pinion Spacer
- 538. Anti-Reverse Pawl
- 539. Anti-Reverse Pawl Spring
- 540. Anti-Reverse Pawl Screw
- 541. **Drag Click**
- Drag Washer "C," 544.

PART # DESCRIPTION

PARTS LIST

- Key Washer "A" 548.
- 549. Eared Washer "B"
- 550. Coned Disc Springs
- 552. **Pressure Screw**
- 553. Hold Click Spring
- Side Cover Screw 642.
- Drag Knob Screw 644.
- Multi Purpose Screw 647.
- 771. Spool Assembly (Universal)
- 772 Handle
- 773. Handle Knob
- Handle Knob Screw 774.
- 775. Handle Lock Spacer
- 776. Rotor
- 777. Bail Assembly
- 778. Line Roller Screw
- **Bail Trip Cam Screw** 779.
- 780. Bail Arm
- **Bail Spring** 781.
- **Bail Spring Cover** 782.
- 783. **Bail Trip Cover**
- 784. Line Roller Washer
- 786 **Trigger Screw**
- 787. **Nut Lock Screw Anti-Reverse Switch** 790

PART # **DESCRIPTION**

- 791 Pinion Gear
- 792. Multi Purpose Screw
- 793. Anti-Reverse Ratchet
- Main Shaft 794.
- 795. Bushing B
- **Drag Shaft** 798.
- 851. Quick-Fire II Trigger
- 852. Side Cover
- 853. **Body**
- 854. **Drag Knob**
- 855. **Knob Spacer**
- Click Gear 997.
- 1004. Bushing A ("S" Version) 1005. Drive Gear ("S" Version)
- 1007. Lock Washer Retainer ("S" Version)
- 1008. Handle Lock Washer ("S" Version)
- 1023. Handle Screw Cap ("S" Version)
- 1145. Side Cover ("S" Version)
- 1146. Handle Assembly
- ("S" Version)